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4. The cam in the TBI engine is just plain AWFUL. Specs on Stock TBI cam is .050" tappet lift (intake/exhaust) is 165/175; and maximum lift with 1.5:1 rocker ratio (intake/exhaust) is .382/.402. I got those specs right off the Jegs website selling the new GM replacement TBI crate engines.

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Nonetheless, Indmar apparently married these disparate attributes harmoniously with the Raptor 460. The Raptor 460 makes 453 foot-pounds of maximum torque and produces 410 horsepower. The engine is based on the Built Ford Tough 6.2L 16-valve SOHC V-8 with dual-equal variable cam - timing.

Raptor by Indmar 460 | Boating Magazine

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